Black Pearl 5 mm - 681201



Black Pearl is a carpet underlay produced from flat sponge rubber. The heavy sponge rubber creates a stable and durable base for every carpet. Black Pearl delivers a maximum contribution to the experience of luxury and comfort of the carpet. Black Pearl is suitable for domestic and H.D. contract applications.

- Stable base for installation and easy process
- smoothening small unevenness in the subfloor
- Extends the lifetime and original appearance of the carpet
- Especially suitable for floor heating

Installation method: Double stick method. Install Black Pearl with the spongerubber side in a non slip

adhesives and glue the carpet on top of the crepe paper topside. Black Pearl is also

suitable for the stretching method.

Direction of installation method: Always install the underlay in a 90 angle underneath the length of the carpet in

order to avoid matching of seams in underlay and carpet.

General building inspection

license:

NA

Thickness: 5 mm / \pm 0,5 mm - maximum tolerance 10%

Dimensions: $7.3 \text{m x } 1.37 \text{m} = \pm 10 \text{m}^2$

Weight: $2712 \text{ gr/m}^2 / \pm 271 \text{ gr/m}^2 (27 \text{ kg/roll}) - \text{maximum tolerance } 10\%$

Density: $542 \text{ kg/m}^3 / \pm 54 \text{ kg} - \text{maximum tolerance } 10\%$

Material: Top Layer: Stitch bonded perforated crepe paper

Middle Layer: Flat sponge Rubber
Bottom Layer: Polypropylene non-woven

Packing: Printed LDPE foil (no core) with insert sheet.



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Technical information:

Dimensional stability Traction : 30 N/mm² /lenght 282N / width 162N

Dimensional stability extension: : 15% / lenght 0,8% / width 0,5%

(Test method: ISO 13934-1)

Caster chair test : na (Test method: EN 985)

Impact sound reduction : $\Delta Lw = 29 \text{ dB}$

(Test method: NA)

Thermal resistance : 0,56 togs - 0,056m² K/W (Test method: NA)

Fire retardency : Bfl-S1 (Test method: EN 13501-1 (2007) + A1 (2013)

ASTM radial panel test : Class 1

Installation instructions:

(Test method: ASTM E 648-06)

• Let the carpet as well as the underpadding acclimatise for 24 hours in the original packing in the room to be installed.

• The best temperature for installation is 5-20°C. and a humidity of 50-70%.

make sure that the underfloor is absolutely dry and free of grit and dust.

• To cut the underpadding we recommend to use a trapezium blade.

• Underpadding can not prevant the natural shrinkage of carpet. For that reason we strongly advise <u>always</u> to use the double stick method (gluing both the underpadding as well as the carpet) in case of shrink-sensible qualities.

· Always follow the installation advice of the carpet manufacturer and adhesive supplier in order to avoid problems during installation.

Important:

If the installation instructions are not followed correctly, Estillon can not be held liable for damage and / or claims resulting from incorrect installation. If in doubt, consult your supplier.



